Code: 150-7



STANDARD EQUIPMENTS

- STANDARD EQUIPMENTS

 8. XY.C.11.7.2 Putch-All

 A ADollate Serve Optomics Zero Gap TI, TZ, C axes

 8. Bach Reversh VZP 16. CNC controller Industrial FX

 12. TTI Colored Tellip Recolution Touch Princis Screen

 8. Wickeys XV speeding system

 12. Serve Serve Supply for electricity cut off and vollage

 12. The Colored Communication and Memon Connection

 12. December Supply for electricity cut off and vollage

 13. Principal Serve Supply for electricity cut off and vollage

 14. Principal Serve Supply for electricity cut off and vollage

 15. Principal Serve Supply for electricity cut off and vollage

 16. Principal Serve Supply for electricity cut of and colored port for force

 17. Principal Serve Serv

OPTIONAL COUIPMENTS

- OPTIONAL EQUIPMENTS

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Lantek Expert Punch, Offers the most productive solution for proramming cutting machines

This new design is the fourth generation of programs and is the result of Lantek's more than 10 years experience in providing solutions for the sheet metal processing industry.

Easy to learn.

Lantek Expert Punch is designed to reduce learning time to a minimum. Simple, user-friendly menus guide users at all times, enabling them to produce parts from the first day.





Summary:
2D CAD Module Automatic dimensioning Farmentic Shapes Library Import DMF, DWG Files Possibility to save the downing of the relating in a file with Farmentic Shapes Library Import DMF, DWG Files Possibility to save the downing of the relating in a file with extended to the control of the same part of th

RPP 1270x30 T	ECHNICA	L FEATURES
MAXIMUM TONNAGE	ton	30
MAXIMUM CAPACITY Thickness X.Y	mm	6.35x1270x2000
MAXIMUM PUNCH DIAMETER (MULTI TOOL)	mm	22
MAXIMUM PUNCH DIAMETER (Sheet is 1 mes thickness) (SINGLE 100L)	mm	Ø 89.9
MACHINE AXES		X, Y, C, T1, T2
X AXIS TRAVEL	mm	2000 + Repos.
X AXIS VELOCITY	m/min	70
Y AXIS TRAVEL	mm	1270
Y AXIS VELOCITY	m/min	70
T1, T2 AXES VELOCITY	rpm	40
STATION REVOLUTION VELOCITY (C AXIS)	rpm	100
E + Y DEPENDENT VELOCITY	m/min	99
MAXIMUM PUNCH STROKE For Nibbling 5 mm Stroke	stroke/min	900
MAXIMUM PUNCH STROKE Per minute for 1 line step & Movement J may step 1 and Novement, I may Sheet discloses	stroke/min	600
MAXIMUM PUNCH STROKE Per minute for 1 25 mm day X movement, 35 mm day Y and Movement, Inner sheet diskings	stroke/min	350
POSITION ACCURACY	mm	0.03
POSITION TOLERANCE	mm	0,1
MULTI TOOL CHANGE TIME	sec	12 - 15
SHEET WEIGHT FOR MAXIMUM VELOCITY	kg	25
MOTOR	XW	- 11
OIL CAPACITY	t	300
MAXIMUM STROKE	mm	40
SHEET CLAMPING SHEET CLAMPING FORCE	pieces	2
SHEET CLAMPING FORCE	kg	Feath French VSF IA
OPERATOR PANEL		102 TIT COLOR (Figh Resistance) 102 TIT COLOR (Figh Resistance) 103201 Web SCREW, Windows IP, US, USB on the panel
CONTROLLER		2 GHZ CRU, SIZ MBRMA, 25 GB HARD DSR Windows XP Profession VGA Chemes) 9/190 Stee? I, SIZ Settle Pors, USB, PISS, USB, USB, PISS, USB, USB, PISS, USB, USB, PISS, USB, USB, USB, USB, USB, USB, USB, U
POSITION CONTROL		LVTD. REXROTH HINC 100
	XYC	Smooth indradrive
SETIVO AXES	(T1,T2) - RPP	Ecodrive Sercos Interface
WORKING HEIGHT	mm	1100
TABLE DIMENSION	mm	2450x4000
TABLE TYPE		brushed
MACHINE LENGHT	mm	4250
MACHINE WIDHT	mm	4000
MACHINE HEIGHT	mm	2330
SHIPMENT DIMENSIONS	mm	2325x4250
WEIGHT	kg	11000
CAD/CAM Software LANTEK EXPERT PUNCH 1 nos. software, 1 nos. dongle)	license	one license, Posprocesor Manual Nesting
TOOLING ALTEINATIVES	ETRIPE SEMMET MULTI TOOL 6 nos. (0 sustory	PUNCH, DE, STRIPPET Complete (4 Station) Round 8, 10,20 mm, Recomple 4x30 mm (2 pieces), Square 10x17 mm (1 pieces)
	DISPRESEMBLE THICK TURKET 6 YOU CHARGE	(K Satory Round 8, 10,20 mm, Restangle full 8 mm (2 mos.) Square 14x14 mm (1 mos.)
	FRANK SEMMETS MULTI TOOL 8 not. (D station)	Roand S. A. B. 12.7 mm Reclarge 100 mm, 14c0 mm Trangle 301-14.03 mm Souter 1000 mm





ERMAK

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Yeni Yalova Yolu IS. Km Ovaakça BURSA/TURKEY Tel: +90.224 - 267 I9 00 (Pbx) Fax: +90.224 - 267 I4 40 http://www.ermaksan.com.tr -e-mail-ermaksan.com.tr



In addition to its superior features and strong rigid body, main goal of ERMAK RPP series is high productivity and flexibility by means of angular moving T1, T2 top and bottom tool axes working synchronized with X, Y, C machine axes,



T1, T2 and C axes never need to get reference or index by intelligent true absolute positioning technology. It always holds the position info at its memory. This reduces the probable indexing faults to zero.

Tauts to zero.

Sensitive and dynamic interpolation of X, Y, C, T1, T2 axes, 100 rpm C axis velocity, 40rpm 11, Z (flood axes) velocity, ERMAK Rotative Head Punch Press with ± 0.01* accuracy High productivity, profitable and flexible operations



GENERAL FEATURES

RPF sens munificated by SBANKON's proved quality and experience on production of sheet metal workbenches.
RPF sens munificated by SBANKON's proved quality and experience on production of sheet metal workbenches is
being presented to the utility of our cellent open to technology and communic monoisten. Strong mono book rigid C type
body built up by stress releved weeked saled construction has high accretion ones are and designed to allow sheet booking
may also desponsionly and the openion to be withinked easy. Sheet processing on the other must declared and
enterprised with its high quality worldwide have been used on the machine.

RPP: ERMAK ROTATIVE PUNCH PRESS
Makes anaplus punching processes on the worksheet by automatic CADICAM support thanks to synchronic rotating
tool uses III, 12, C3. Softwards the process time at anapluar cutting applications and extends the life time of tools at the
same time by means of electro-mechanic rotative head design.

CNG CONTROLLER

Booth & Records brand VSP 11 kg/set 12" TH With Fight

Booth & Records brand VSP 11 kg/set 12" TH With Fight

Free Section VSP 12 kg/set 12



