

Code: 175-3



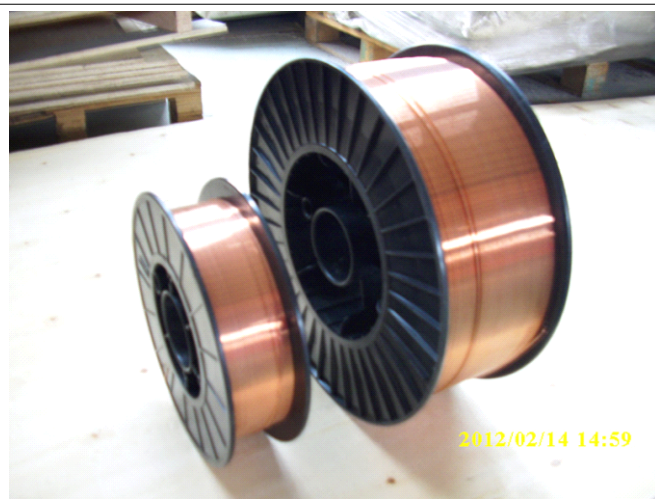
Golden
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ER70S-6 mig welding wire

Feature:

1. high efficiency
2. little spatter
3. good-looking welding deam
4. can be welded automatically or semi-automatically



Article No.	Diameter	Packing	FOB Qingdao
ER70S-6	1.2mm	5kg/spool	1050USD/Ton
Packing:5.00 kg wire+0.25 kg spool +0.10 kg carton			
ER70S-6	1.2mm	15kg/spool	960USD/Ton
Packing:15.00 kg wire+0.65 kg spool +0.25 kg carton			

The price is for 1000kgs welding wire(Net weight).

1.Item:co2 welding wire

2.Loading Port:Qingdao Port

3.Delivery time: 15 days after recieving the deposit

4.Production facility: about 800 Tons/month

5.Quality control management:ISO 9001 2008

6.Payment Term:By T/T,30% deposit and the balance against the copy of the B/L

7.Packing:

5kg/spool, winded on a plastic spool, then wrapped with plastic film membrane,then put into a carton(one spool ,one carton), 200 sets be piled in a pallet, 24 pallets exactly fill a 20 feet container.

15kg/spool, winded on a plastic spool, then wrapped with plastic film membrane,then put into a carton(one spool ,one carton), 72 sets be piled in a pallet, 22 pallets exactly fill a 20 feet container.

8.Application:

Mainly used for welding low carbon alloy steel, widely used in industries of vehicles, bridge-engineering, machine-engineering, steel structures, ship manufacture and trade container making , etc.

9. Chemical Composition:

C	Mn	Si	S	P	Cu	Other
0.06-0.15%	1.40-1.85%	0.80-1.15%	<0.035%	<0.025%	<0.5%	<0.5%

10. Mechanical Property:

Joint Strength (MPA) δ	succumb strength (MPA) $\delta_{0.2}$	elongation index $\delta_5\%$	shock value Ak _v -30 (J)
545	435	22	27

11. Electrical Property:

Dia	0.8mm	1.0mm	1.2mm	1.6mm
Current	50-180	70-240	80-350	120-450
Voltage	16-21	17-27	18-30	18-30
